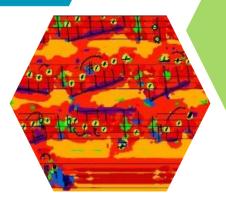
From Loss to Love: Lessons Learned in Deep Learning Research





Stadelmann

Deep learning has matured considerably in recent years. This talk explores current results from applied deep learning research. Shown examples include object detection, industrial quality control, predictive maintenance, document analysis and speech processing. We report on their impact on daily work by formulating specific lessons learned and thereby connect the dots from hands-on development work (loss) to societal benefit (love).

Hexagon **Technology** Forum

Heerbrugg

Multimediaraum 09:00am - 11:00am

May 23, 2019





From Loss to Love: Lessons Learned in Deep Learning Research

Agenda

•	Welcome	Pascal Jordil	5 min
•	A brief Intro to AI, ML & DL	Bernd Reimann	10 min
•	From Loss to Love: Lessons Learned in Deep Learning Research	Thilo Stadelmann	75 min
•	AI R&D within Hexagon	Bernd Reimann	10 min
•	Open Discussion	all	20 min

Hexagon Technology Forum



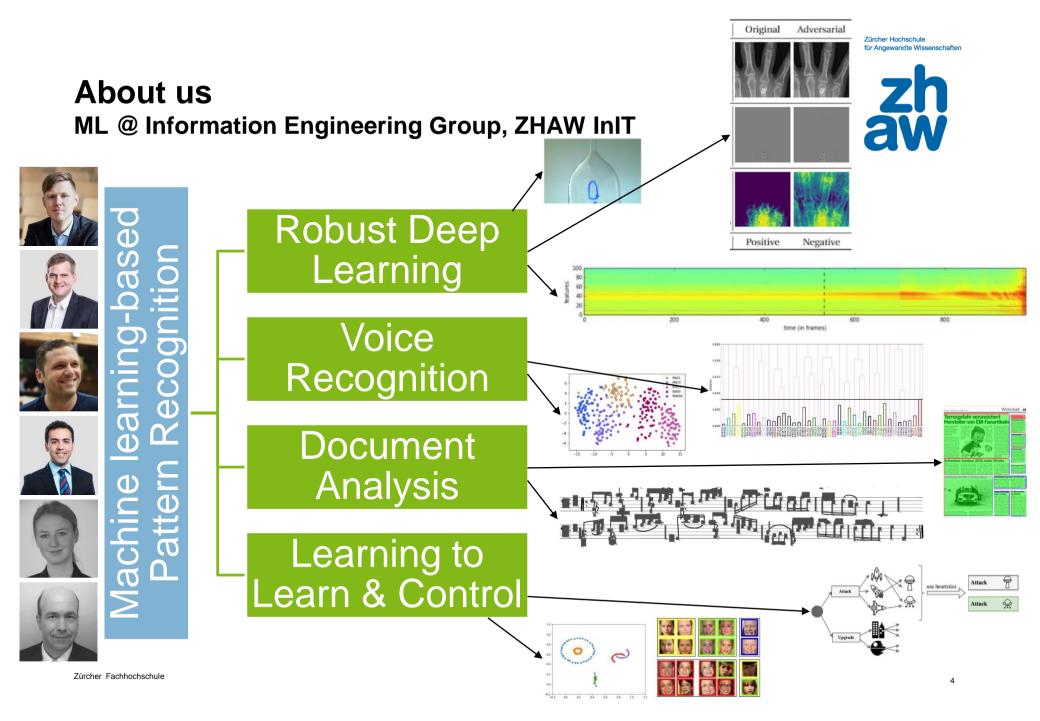


From Loss to Love: Lessons Learned in Deep Learning Research

Hexagon Technology Forum, CH-Heerbrugg, May 23, 2019 Thilo Stadelmann

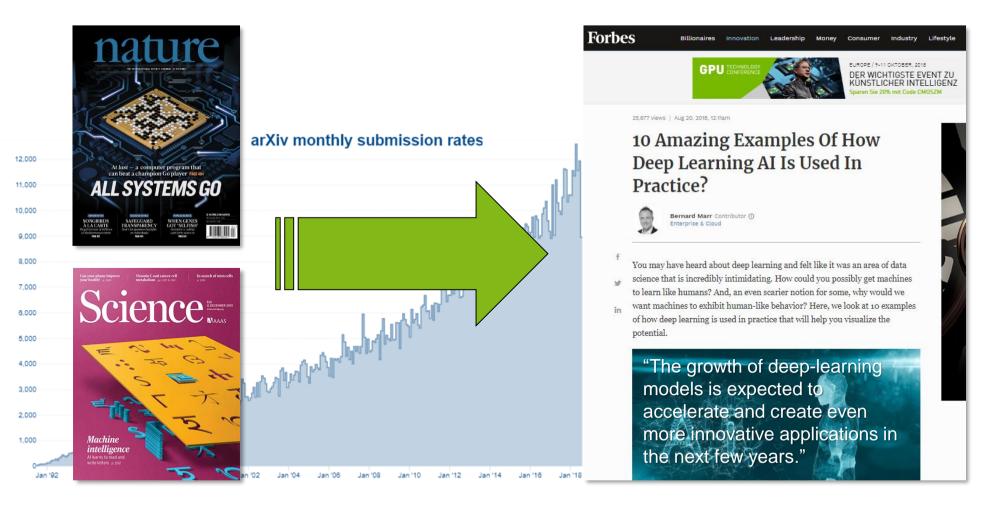


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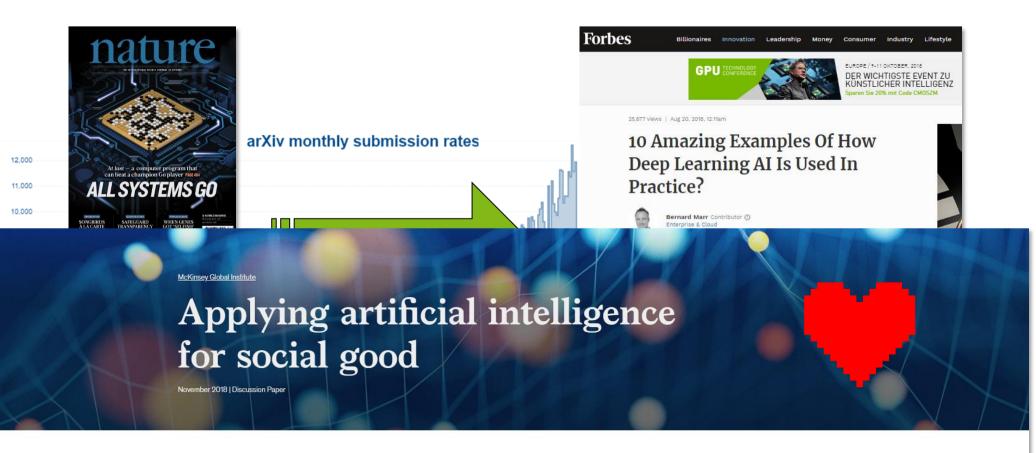
Why deep learning?





Why deep learning?





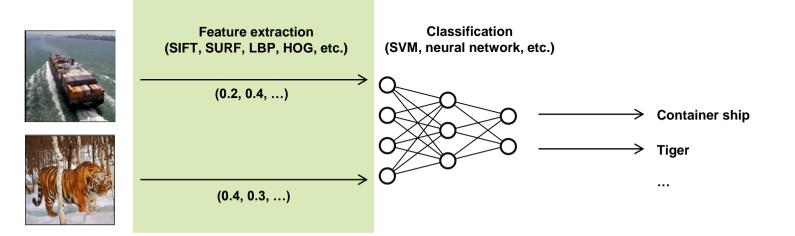
By Michael Chui, Martin Harrysson, James Manyika, Roger Roberts, Rita Chung, Pieter Nel, and

Ashley van Heteren



Al is not a silver bullet, but it could help tackle some of the world's most challenging social problems.

Idea: Add depth to learn features automatically



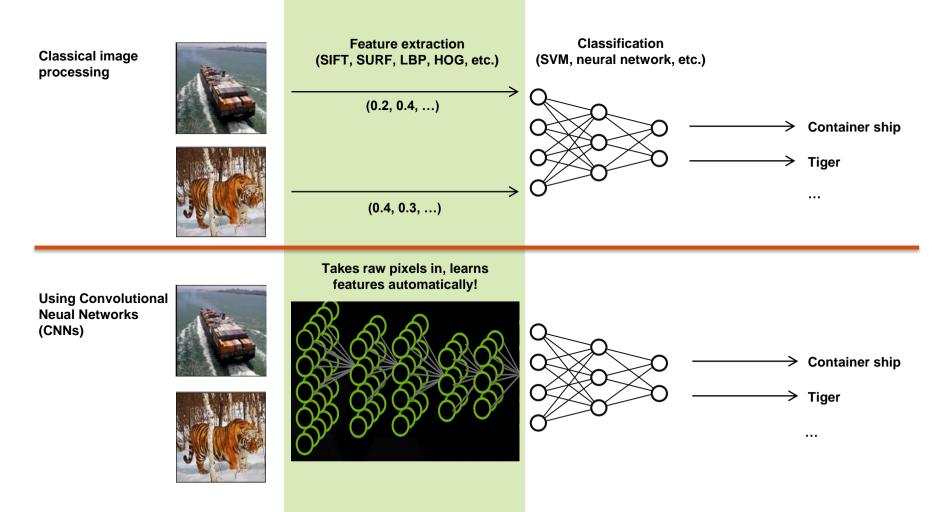


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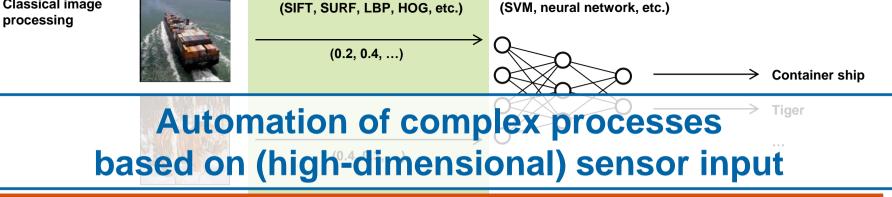
Idea: Add depth to learn features automatically



Classical image

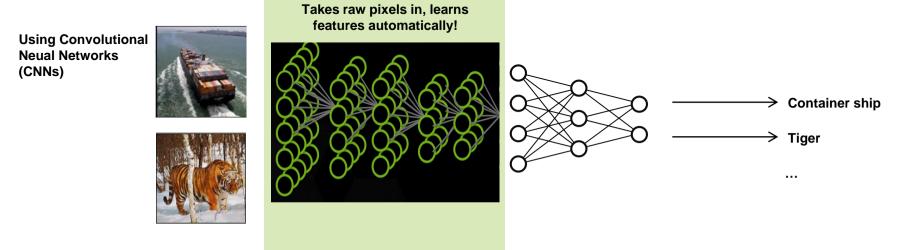
Idea: Add depth to learn features automatically

Feature extraction



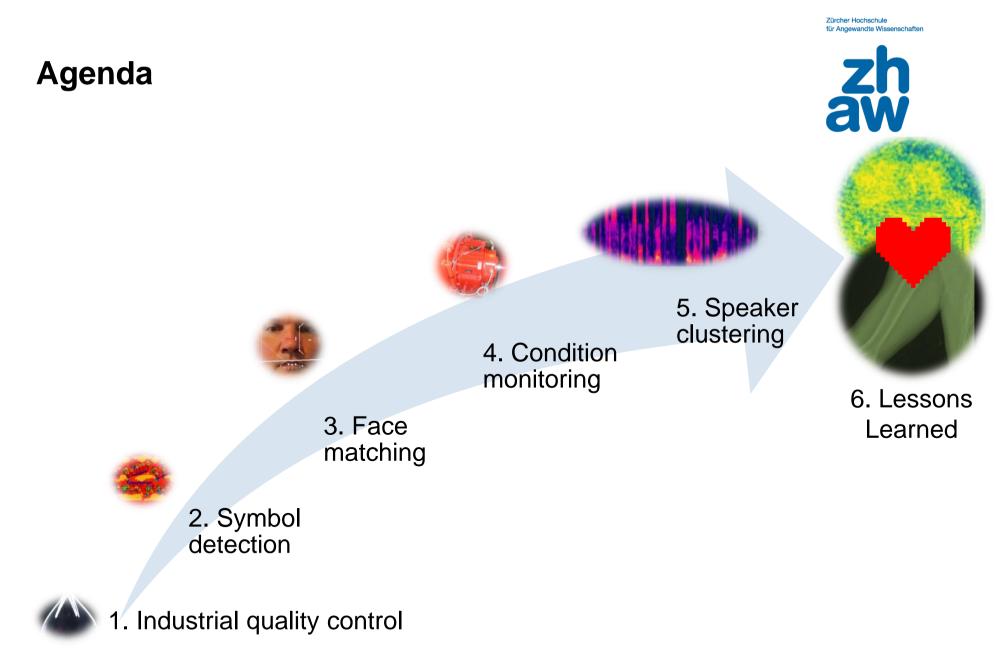
Classification

(SVM, neural network, etc.)





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1. Industrial quality control



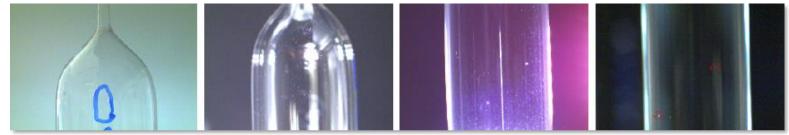
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Task

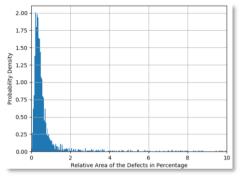
• Reliably sort out faulty balloon catheters in image-based production quality control



Challenges

• Non-natural image source, class imbalance, optical conditions, variation in defect size & shape





Stadelmann, Amirian, Arabaci, Arnold, Duivesteijn, Elezi, Geiger, Lörwald, Meier, Rombach & Tuggener (2018). «Deep Learning in the Wild». ANNPR'2018.

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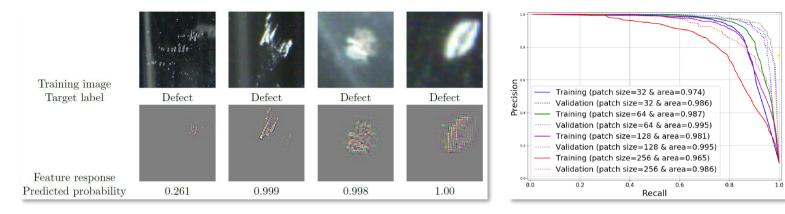
1. Industrial quality control – baseline results

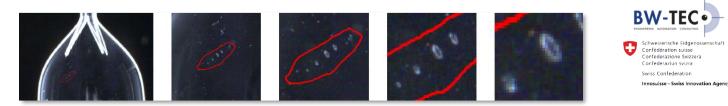
Ingredients

- Weighted loss
- Defect cropping
- Careful customization

Interim results

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1. Industrial quality control – recent results



- Human performance isn't flawless
- Tailoring pays off

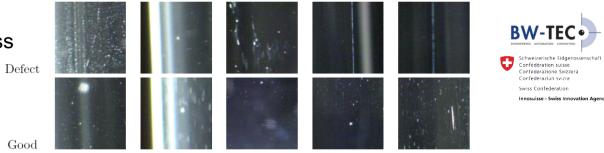
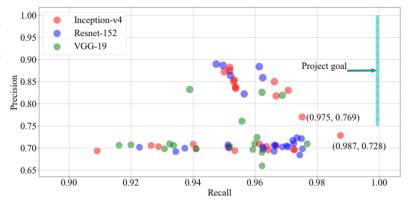


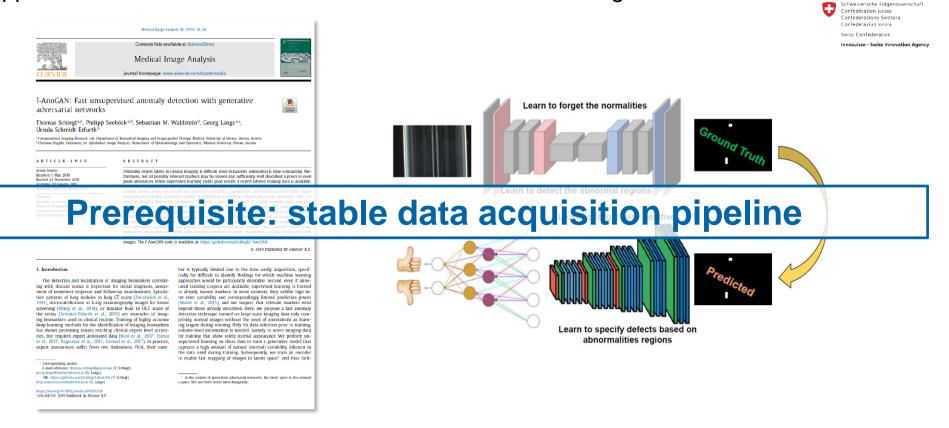
Figure 2: Samples of failure cases in classification. The shown *defect* samples in the table are **not** recognized as a defects, and the *good* images are misclassified as defects.

	Name	Smoothed	Value	Step	Time	Relative
at 🕘 _	QualitAl_VGG19_Full_Pretrained\train	0.9996	0.9996	49.00k	Tue Jan 22, 02:32:13	8h 30m 56s
\bigcirc	QualitAI_VGG19_Full_Pretrained\validation	0.9776	0.9783	49.00k	Tue Jan 22, 02:32:24	8h 30m 56s
la 🔘 -	QualitAl_VGG19_Full_Random\train	0.9841	0.9841	49.00k	Thu Jan 24, 19:28:02	10h 29m 2s
	QualitAI_VGG19_Full_Random\validation	0.9798	0.9798	49.00k	Thu Jan 24, 19:28:14	10h 29m 2s
	QualitAI_VGG19_Half\tiain	0.9827	0.9835	49.00k	Thu Jan 24, 13:01:47	4h 9m 12s
	QualitAI_VGG19.Half\validation	0.9792	0.9798	49.00k	Thu Jan 24, 13:01:54	4h 9m 11s
	QualitAI_VGG19_Quarter\train	0.9817	0.9823	49.00k	Thu Jan 24, 10:53:52	2h 17m 21s
	QualitAI_VGG19_Quarteryalidation	0.9791	0.9806	49.00k	Thu Jan 24, 10:53:56	2h 17m 21s



1. Industrial quality control – future work?

Approaches to overcome class imbalance and small training set sizes?





2. Symbol detection

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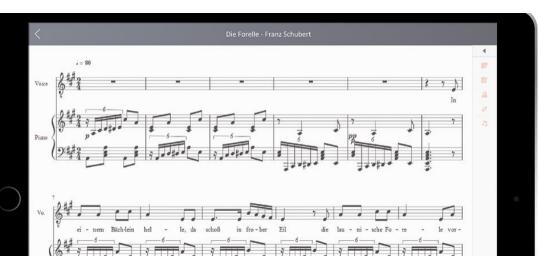
Zürcher Hochschule für Angewandte Wissenschaften

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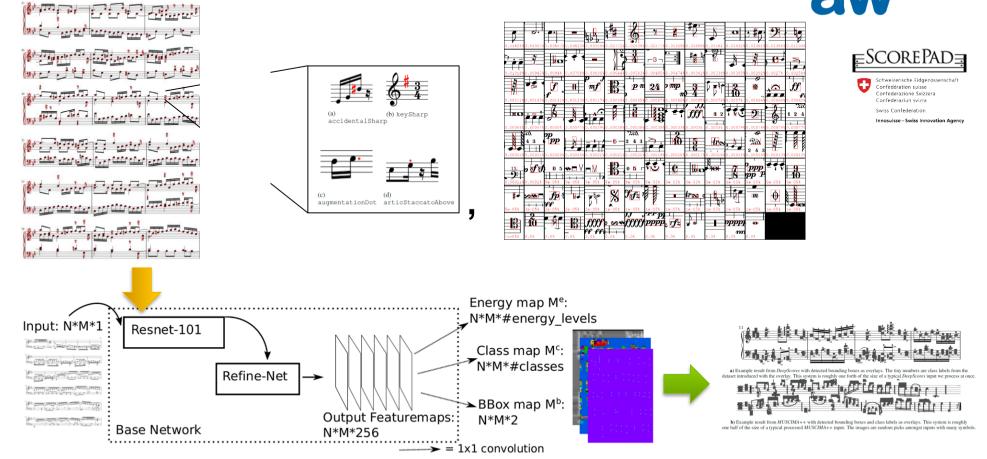
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2. Symbol detection – challenges & solutions

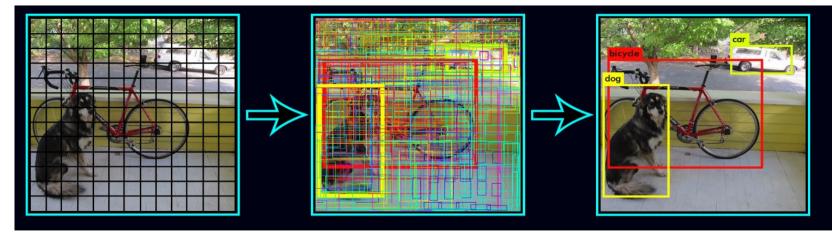
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2. Symbol detection – methodology OMR vs state of the art object detectors

YOLO/SSD-type detectors



Source: https://pjreddie.com/darknet/yolov2/ (11.09.2018)

R-CNN

- Two-step proposal and refinement scheme
- Very large amount of proposals at high resolution needed

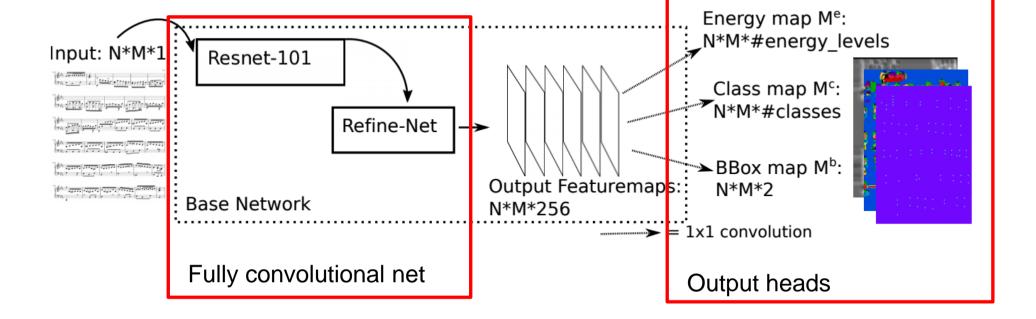


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2. Symbol detection – methodology (contd.) The deep watershed detector



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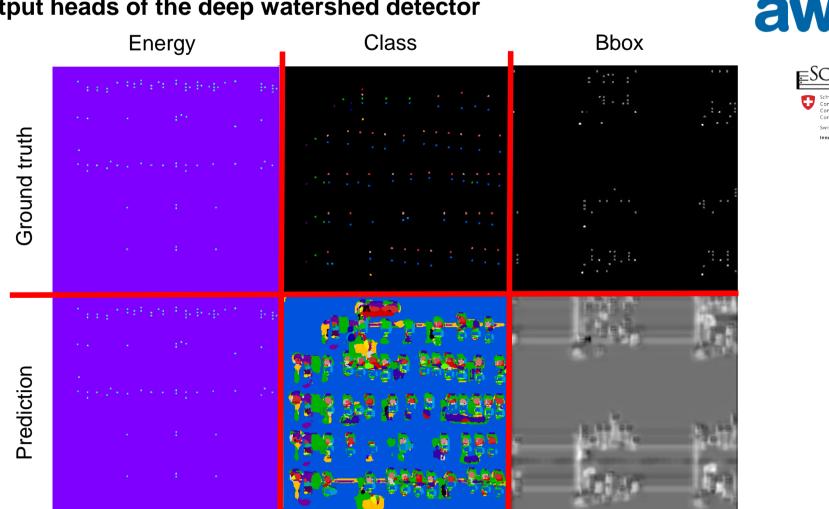
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2. Symbol detection – methodology (contd.) Output heads of the deep watershed detector



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2. Symbol detection – industrialization

Current results on class imbalance and robustness challenges

1. Added sophisticated **data augmentation** in every page's margins

- 2. Put additional effort (and compute) into hyperparameter tuning and longer training
- 3. Trained also on scanned (more **real-worldish**) scores

Sufficient condition: lots of tuning

→ Improved our mAP from 16% (on purely synthetic data) to 73% on more challenging real-world data set (additionally, using Pacha et al.'s evaluation method as a 2nd benchmark: SotA from 24.8% to 47.5%)

Elezi, Tuggener, Pelillo & Stadelmann (2018). «DeepScores and Deep Watershed Detection: current state and open issues». WoRMS @ ISMIR'2018. Pacha, Hajic, Calvo-Zaragoza (2018). «A Baseline for General Music Object Detection with Deep Learning». Appl. Sci. 2018, 8, 1488, MDPI.



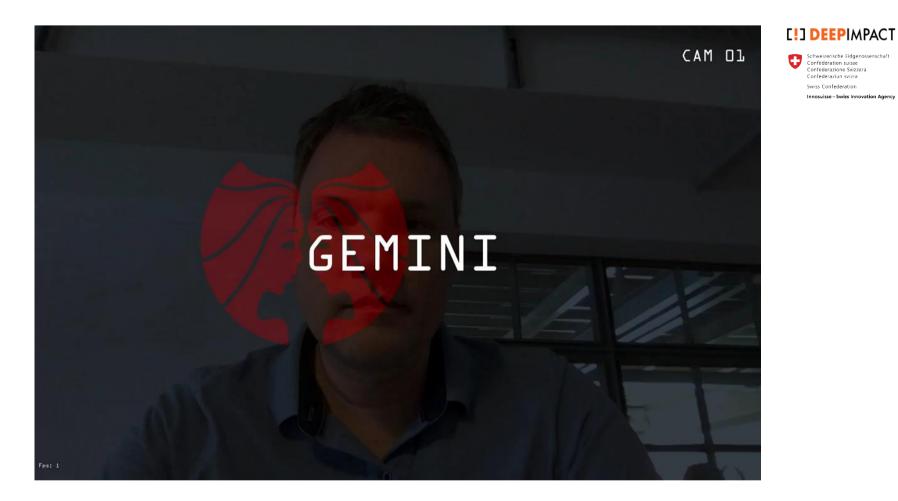


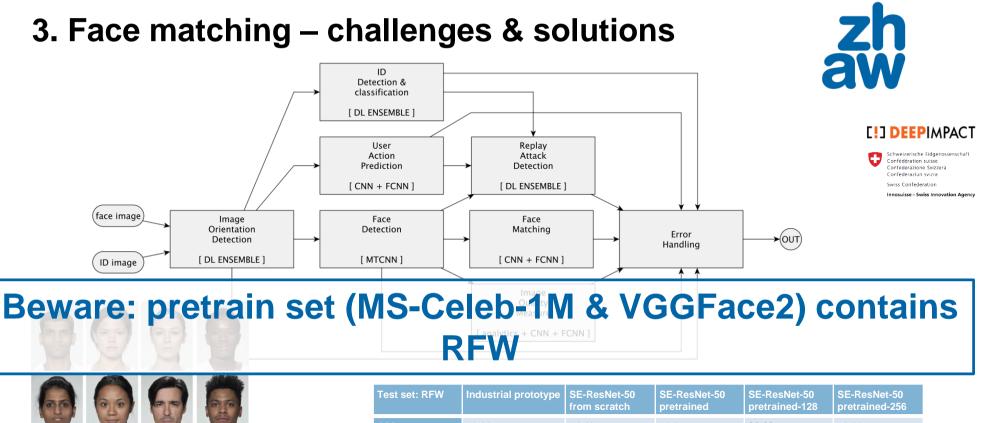
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3. Face matching







M	M	N.	
P	0	6	
Asian Indian	East Asian	Caucasian	African American

Test set: RFW	Industrial prototype	SE-ResNet-50 from scratch	SE-ResNet-50 pretrained	SE-ResNet-50 pretrained-128	SE-ResNet-50 pretrained-256
African	73.63	74.43	79.85	80.20	76.20
Asian	78.77	79.48	83.44	83.41	80.13
Caucasian	87.99	85.61	88.78	89.76	88.77
Indian	84.16	82.49	85.51	85.97	83.44
all	80.54	79.80	83.82	84.35	81.56

Stadelmann, Amirian, Arabaci, Arnold, Duivesteijn, Elezi, Geiger, Lörwald, Meier, Rombach & Tuggener (2018). *«Deep Learning in the Wild»*. ANNPR'2018. Wang, Deng, Hu, Peng, Tao, & Huang (2018). *«Racial Faces in-the-Wild: Reducing Racial Bias by Deep Unsupervised Domain Adaptation»*. arXiv:1812.00194. Hu, Shen & Sun (2018). *«Squeeze-and-Excitation Networks»*. CVPR'2018.

4. Data-driven condition monitoring



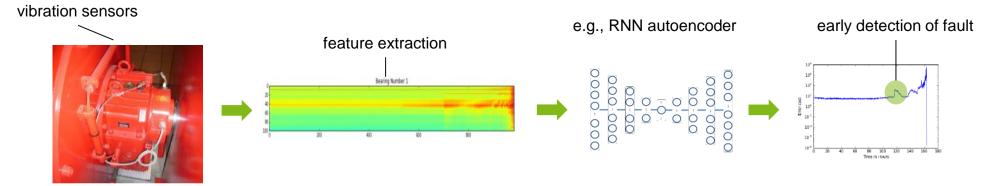
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Situation: Maintaining big (rotating) machinery is expensive, defect is more expensive

Goal: Schedule maintenance shortly before defect is expected, not merely regularly

Challenge: Develop an approach that adapts to each new machine automatically

Solution: Use machine learning approaches for **anomaly detection** to learn the normal state of each machine and deviations of it purely from observed sensor signals; the approach combines classic and industry-proven features with e.g. deep learning auto-encoders



Stadelmann, Tolkachev, Sick, Stampfli & Dürr (2019): «Beyond ImageNet–Deep Learning in Industrial Practice». In: Braschler et al. (Ed.), «Appl. Dat. Sci.», Springer.

4. Data-driven condition monitoring – results



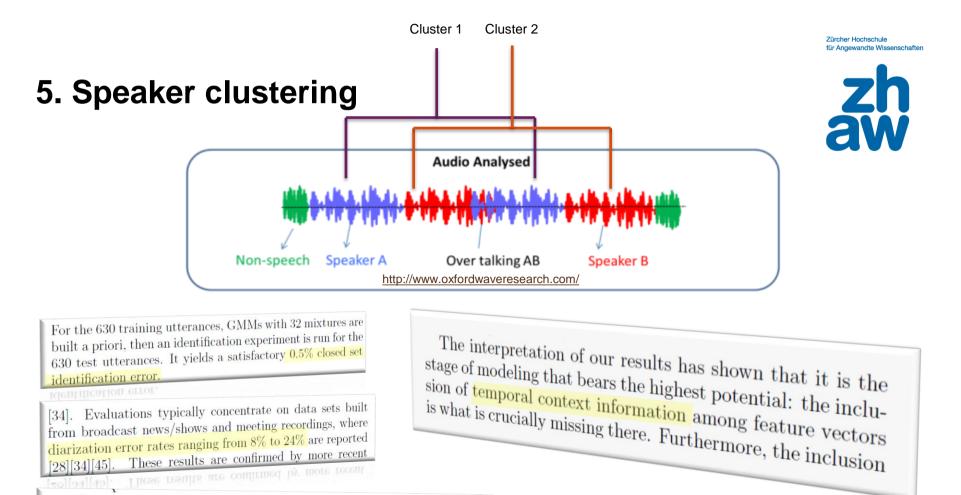


→ DL and standard methods detect the defect time; DL show less novelty where there is still no defect

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0.0 -

600



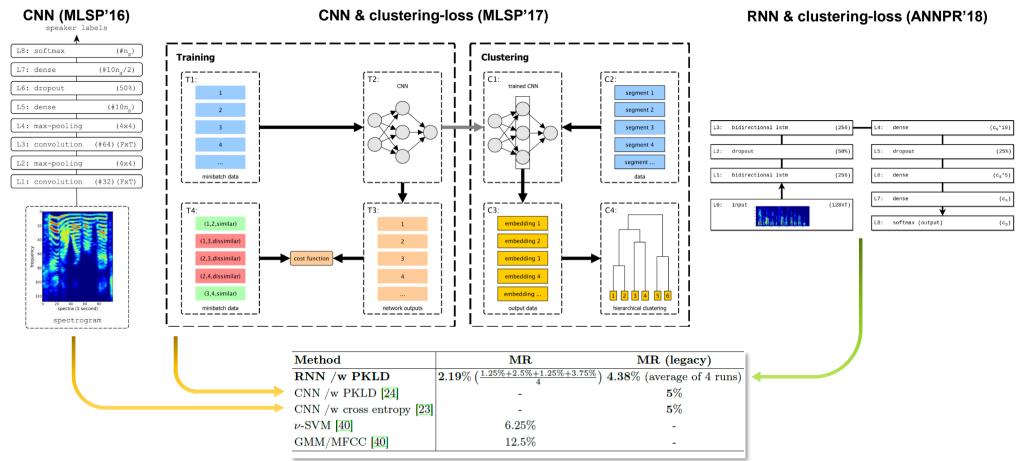
The hypothesis of this paper is: the techniques originally developed for speaker verification and identification are not suitable for speaker clustering, taking into account the escalated difficulty of the latter task. However, the processing chain for speaker clustering is quite large – there are many potential areas for improvement. The question is: *where* should improvements be made to improve the *final* result?

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context vector. This corresponds to a syllable length of 130 ms and is found to best capture speaker specific sounds in informal listening experiments over a range of 32–496 ms (in intervals of 16 ms). Our context vector step is one orig-

5. Speaker clustering – exploiting time information





Lukic, Vogt, Dürr & Stadelmann (2016). «Speaker Identification and Clustering using Convolutional Neural Networks». MLSP'2016.

Lukic, Vogt, Dürr & Stadelmann (2017). «Learning Embeddings for Speaker Clustering based on Voice Equality». MLSP'2017.

Stadelmann, Glinski-Haefeli, Gerber & Dürr (2018). «Capturing Suprasegmental Features of a Voice with RNNs for Improved Speaker Clustering». ANNPR'2018. Zürcher Fachhochschule

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5. Speaker clustering – methodology

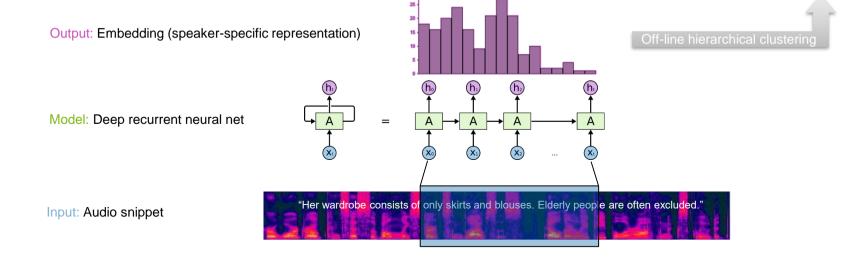
Idea

- Leverage on recent success of deep learning in audio processing
- Use RNN for its known sequence learning capabilities
- Extract speaker embeddings for new utterance from trained RNN

Challenges

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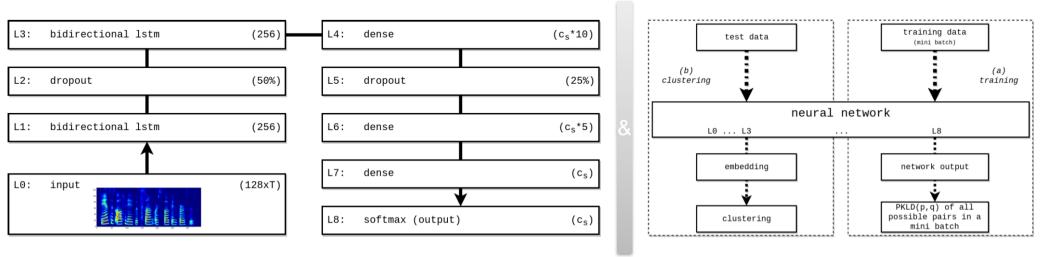
- RNNs known to be hard to train
- Additionally: **no natural training target** → need surrogate task with hopefully helpful loss





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5. Speaker clustering – methodology (contd.)



Learning target

• Lxx to output a **distribution** (c_s = number of speakers in training set) that is similar for samples of the same speaker, dissimilar for different speakers

Loss

- For all pairs (*p*, *q*) of distributions in a mini batch:
 - Pairwise Kullback-Leibler distance between same-speaker pairs:
 - Hinge loss (with hyperparameter *margin*) between different-speaker pairs:
- (final loss gets symmetrized)

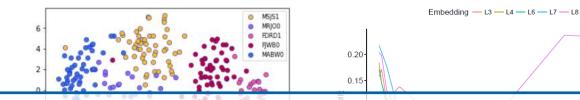
 $\mathrm{KL}(\mathbf{p} \parallel \mathbf{q}) = \sum_{i=1}^{c_s} p_i \log \frac{p_i}{q_i}$

 $HL(\mathbf{p} \parallel \mathbf{q}) = \max(0, \operatorname{margin} - KL(\mathbf{p} \parallel \mathbf{q}))$

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5. Speaker clustering – learnings & future work





Learning from (raw) data is powerful, yet one is fully dependent on what is in that data

«Pure» voice modeling seems largely solved

- RNN embeddings work well (see t-SNE plot of single segments)
- RNN model robustly exhibits the predicted «sweet spot» for the used time information
- Speaker clustering on clean & reasonably long input works an order of magnitude better (as predicted)
- Additionally, using a smarter clustering algorithm on top of embeddings makes **clustering on TIMIT as good as identification** (see ICPR'18 paper on dominant sets)

Future work

- Make models robust on real-worldish data (noise and more speakers/segments)
- Exploit findings for robust reliable speaker diarization
- Learn embeddings and the clustering algorithm end to end

Hibraj, Vascon, Stadelmann & Pelillo (2018). «Speaker Clustering Using Dominant Sets». ICPR'2018. Meier, Elezi, Amirian, Dürr & Stadelmann (2018). «Learning Neural Models for End-to-End Clustering». ANNPR'2018.

6. Lessons learned



Data is key

- Many real-world projects miss the required quantity & quality of data
 → even though «big data» is not needed
- Class imbalance needs careful dealing
 → special loss, resampling (also in unorthodox ways)
- Unsupervised methods need to be used creatively
- Users & label providers need to be trained

Prerequisite: stable data acquisition pipeline

Learning from (raw) data is powerful, yet one is fully dependent on what is in that data

Beware: pretrain set (MS-Celeb-1M & VGGFace2) contains RFW

Robustness is important

- Training processes can be tricky
 - \rightarrow give hints via a unique loss, proper preprocessing and pretraining

Sufficient condition: lots of tuning

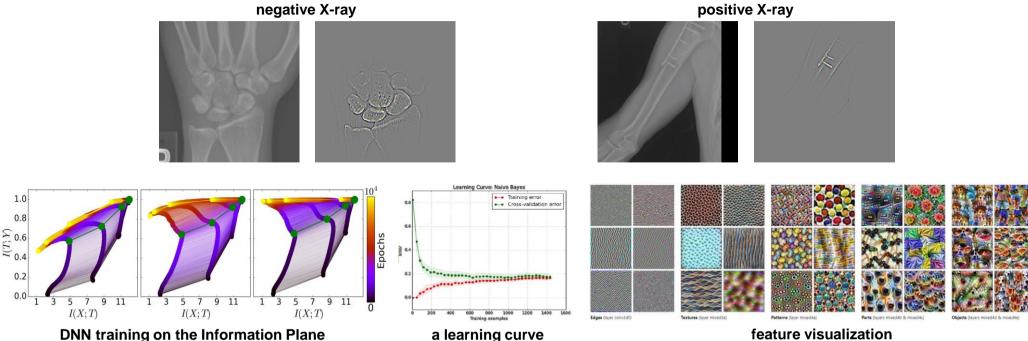
Deep learning is no silver bullet

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6. Lessons learned (contd.)

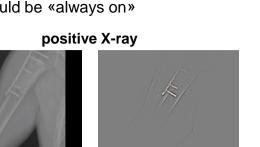
Interpretability is required and possible

- Helps the developer in «debugging», needed by the user to trust
 - \rightarrow visualizations of learned features, training process, learning curves etc. should be «always on»



Stadelmann, Amirian, Arabaci, Arnold, Duivesteijn, Elezi, Geiger, Lörwald, Meier, Rombach & Tuggener (2018). «Deep Learning in the Wild». ANNPR'2018. Schwartz-Ziv & Tishby (2017). «Opening the Black Box of Deep Neural Networks via Information». https://distill.pub/2017/feature-visualization/, https://stanfordmlgroup.github.io/competitions/mura/

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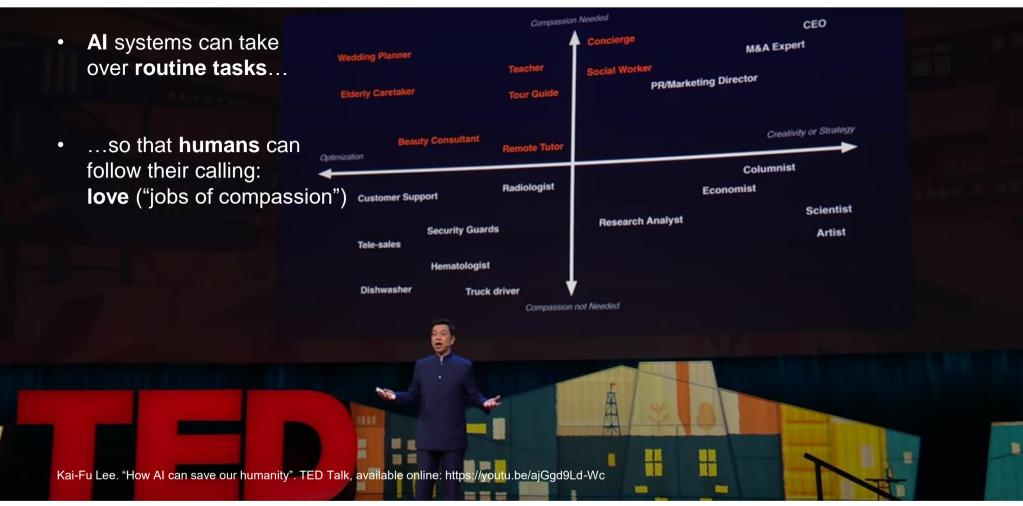


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6. Lessons learned – the greater good The vision of Kai-Fu Lee, venture capitalist & scientist





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Conclusions



- Deep learning is applied and deployed in «normal» businesses (non-AI, SME)
- Data is key (effort for acquisition and influence on results usually underestimated)
- DL training for new use cases can be tricky (→ thorough experimentation & tuning)
- Al's challenge is not so much how we deal with technology but with one another

Martin Braschler · Thilo Stadelmann Kurt Stockinger *Editors*

Applied Data

Data Science

Lessons Learned for the Data-Driven Business

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- → Happy to answer questions & requests.





